



RENEWABLE ENERGY

PERFECT FOR YOUR BUSINESS, PERFECT FOR THE ENVIRONMENT

Thermia heat pumps for commercial applications

thermia.com

Thermia - more than 90 years of **history, experience** and **innovation**

In 1973, at the height of the global fuel crisis, Thermia launched the world's first heat pump with its own integrated hot water tank. Ever since then, we have been 100% dedicated to developing, refining and manufacturing heat pumps.

We make heat pumps and nothing else. All our resources, expertise and experience are invested in what we believe is the future of renewable energy – for domestic and commercial use alike.

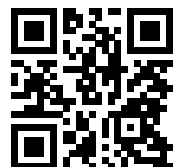
Thermia began life as one man's passion. Way back in 1889, Per Anderson began developing some of the world's first energy-efficient stoves for cooking, heating and hot water. By 1923, his business had matured sufficiently for him to found Thermia. Ever since then, we have been guided by Per's original vision: "The products one releases must be not only the best of their time, but before their time, over time."

Today we are producing some of the most technologically advanced and efficient heat pumps in the world. And we keep making them better.

Yet remarkably, perhaps, thousands of people across Europe are still using the very first heat pumps we manufactured in the mid-1970s. 50 years of constant use and they are still going strong – long after they repaid their owners' original investment.

That is part of our secret: to be constantly at the cutting edge of technology while knowing that every product we make today will be delivering value – and protecting the environment – far into the future.

Read our
Thermia story:



Welcome to **Thermia** the pioneers of geothermal energy

Thank you for your interest in our company. Choosing an energy solution for a commercial building is an important and complex decision. We hope this brochure will guide you through the process, answer your questions and inspire you to collaborate with Thermia – the pioneers of geothermal energy.

Thermia has been working with heat pumps and pioneering the field of geothermal technology since 1973. Over the decades, we have installed more than a quarter of a million systems, from domestic to major commercial installations.

All our heat pumps are designed and manufactured in Sweden using the latest technology and top-quality components. At our R&D center, we work continuously to take geothermal energy and heat pump technology to the next level in terms of energy efficiency, ease of use, sustainability and – not least – comfort for the people who benefit from our products.

If you are looking for the ultimate energy-efficient, high-power and reliable heat pump for your project, I believe you have come to the right place. But take your time and explore our solutions for yourself.

If you have any questions, we are always here for you.

Welcome to Thermia's world of smart energy for large, public and private buildings.



Hans Wreifält,
Sales Director
Thermia Europe

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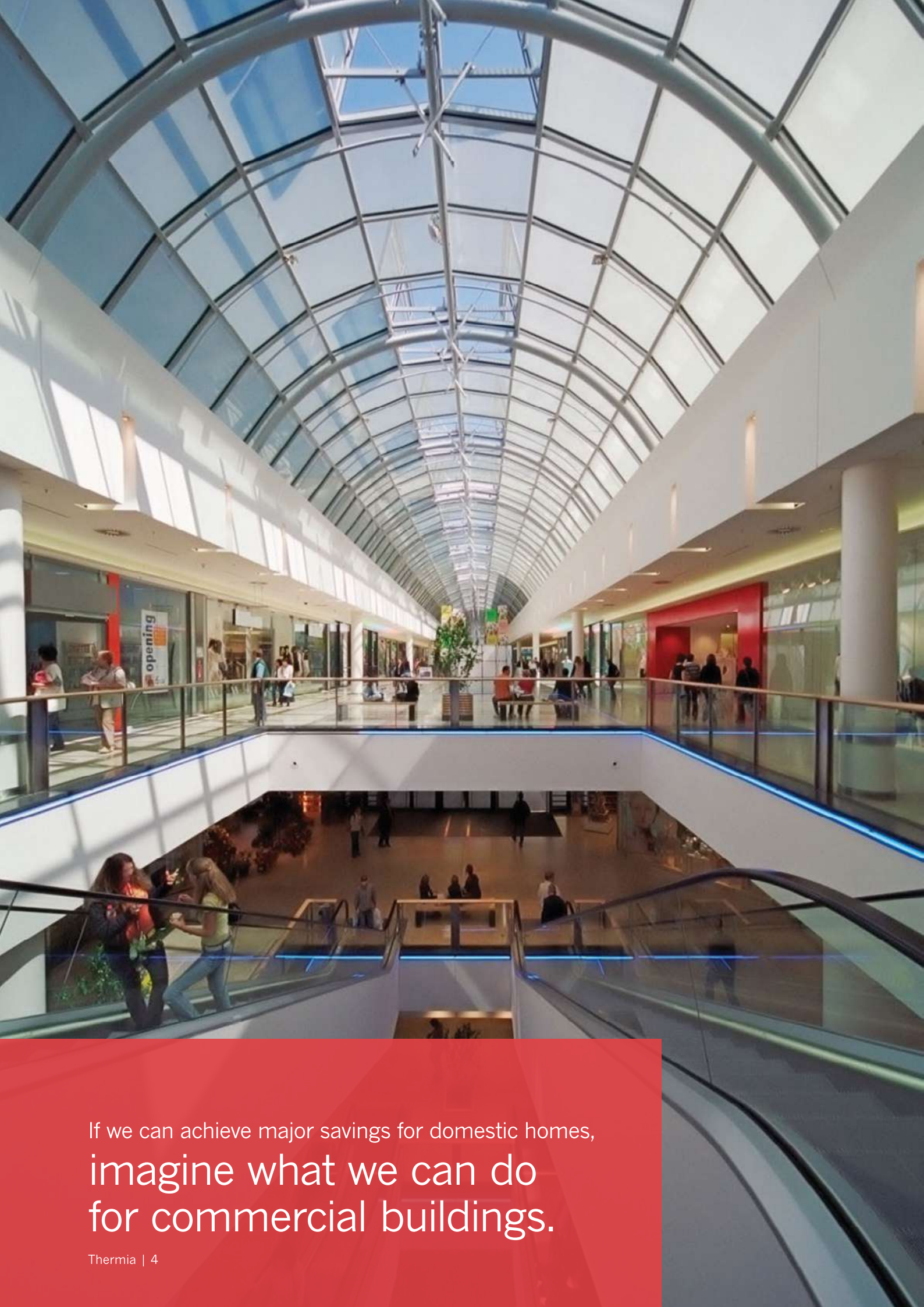
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Thermia heat pumps are designed, tested and manufactured in one of the harshest climates in Europe.
The geothermal energy experts since 1973
One of Europe's leading R&D centers
Thermia - The choice of professional installers



If we can achieve major savings for domestic homes,
imagine what we can do
for commercial buildings.

Geothermal technology

works in any commercial buildings

Increasing the energy efficiency of buildings is a fundamental political and economic goal in many European countries. With their extreme energy efficiency, heat pumps will play a central role in achieving these goals in the years ahead. Heat pumps combine heating, hot water and cooling in one economical and eco-friendly device.

They are particularly suitable for buildings with high demands on heating, cooling and hot water.

The technology is well established and offers benefits ranging from increased comfort, reduced energy consumption and CO₂ emissions to significant savings on operating and maintenance costs.

Geothermal heat pumps – the best of the best

Geothermal heat pumps represent the most efficient heating and cooling equipment on the market today. This is because they simply move heat from one place to another, instead of generating it from a fuel source like oil or natural gas.

Geothermal heat pumps draw heat from the ground, raise its temperature and transfer it to the building's energy system. In the summer, the process can be simply reversed. The heat pumps collect heat from the building and deposit back it into the ground, effectively cooling the building.

Heat pumps reduce whole life cycle cost (LCC) and save you money – for years to come

Typical HVAC systems account for around 40% of total energy use in commercial buildings. Heat pumps provide as much as 75% of the energy you need “for free” while simultaneously heating and cooling your building to provide the highest possible level of comfort.

At the point of purchase, a heat pump system will cost more than a conventional fuel-based system of comparable capacity. But here's where it gets interesting. No matter how large or complex your system, heat pumps will pay back 100% of your initial investment in less than 10 years. We will be happy to provide you with documented evidence.

From then onwards, your heat pump will be providing your business with a constant supply of endlessly renewable, ultra-cheap energy, reducing operating costs and increasing profitability. All day, every day, for as long as the system lasts.

In terms of total life cycle cost (LCC) of your system, nothing can beat a heat pump. Period.

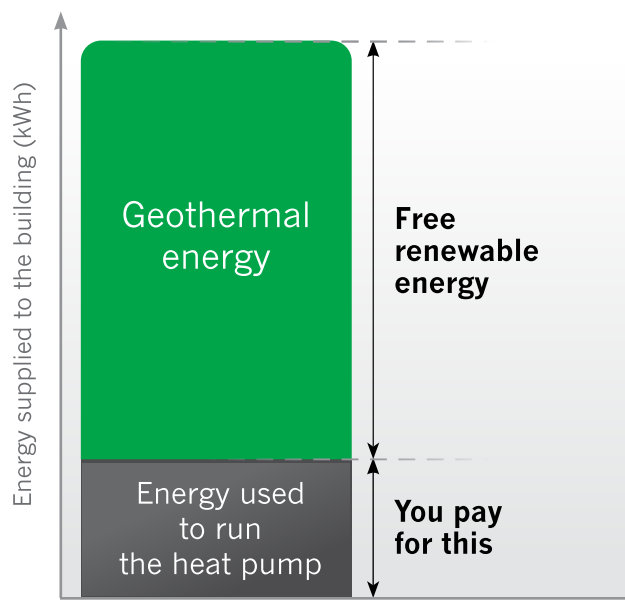
Comfort for building users and tenants

Because they can provide full heating and cooling capacity on demand, heat pumps offer superb comfort. Some installations can cover 100% of your heating requirements. This means you don't need to use back up heat or extra air conditioning. A geothermal heat pump can do the entire job on its own.

CO₂ reductions – meeting planning targets

Geothermal heat pumps require only a small amount of electricity to run, enabling you to significantly reduce both your consumption of oil or natural gas and your carbon footprint.

If you choose to get your electricity from a renewable source, your carbon footprint will virtually disappear.



This graphic shows the building's total energy consumption for heating and hot water. The grey area shows the energy used to run the heat pump. The calculation was made for a building of 1 000 m² in an average weather year.

Heat pumps are ideal for **all building types**

Today, commercial heat pumps are being successfully used in virtually every building type, from schools, nursing homes and hospitals to hotels, offices, warehouses, swimming pools and more.

Public and office buildings typically benefit from the ability of heat pumps to provide heating and cooling at the same time. Residential buildings, hotels and spa facilities benefit from their ability to supply large quantities of hot water while sports, healthcare and leisure centers profit from their outstanding cooling function.

Low-energy buildings

A low-energy building is any type of building that uses less energy than a conventional one. The first step in sustainable, low-energy building is integrated planning. This takes the entire life cycle of a building into consideration from the very beginning.

The right heat pump can cover a wide range of applications in a single system, from heating and hot water to cooling and pool heating. This avoids investing in and maintaining multiple systems.

With many countries now making energy efficiency a standard requirement for new builds, choosing a future-proof energy source has never been more important.

Heat pumps also work in harmony with current trends like Thermally Active Building Systems (TABS). These systems integrate indoor climate management into the fabric of the building, minimizing the need for conventional technologies.

Replacement and renovation

The savings that a heat pump can provide depend upon the type of house, its geographical location and the existing heating system.

Heat pumps can be adapted to existing heating systems and even combined with different types of supplementary energy sources, such as solar or gas.

This makes them ideal for renovations, where they can be installed within the context of a partial retrofit. In these cases, the heat pump replaces the existing system, which can then be cost-effectively used as an auxiliary heating source, as required.

Process heat applications

Industrial and commercial processes create enormous amounts of waste heat that is often simply thrown away. From hydraulic presses and heavy machinery to dryers, cooking, food storage – even animal waste on farms or the tap water used

to heat water treatment plants – heat pumps can be used to recover and re-use waste process heat in many applications. The warmer the source, the more savings can be achieved.

Heat pumps harvest geothermal energy stored in the ground, air or water and convert it into an environmentally sustainable indoor climate for the building. Because no fossil fuels are burnt, heat pumps are extremely environmentally friendly and help you achieve your emissions targets.

Rather than using more of our increasingly scarce natural resources, heat pumps supply more energy than they consume by using the freely available, inexhaustible geothermal energy stored in the earth, air or water.

By installing a heat pump, you are playing a significant part in improving the climate, with sustainable reductions in CO₂ emissions of up to 49%.*

** “Heat pump technology and environmental impact” Swedish Heat Pump Association*

“Being green” - the higher
the building, the bigger
its carbon footprint



Four different **sources of energy** for your property

Energy is stored all around your property. Nature has provided three completely natural sources of energy that heat pumps allow us to efficiently extract. The energy is stored in the bedrock, the ground, the groundwater or lake water and the air - it is a store that is constantly replenished by the heat of the sun. Thermia offers four different solutions to capture the stored energy and provide you heating, cooling and hot water.



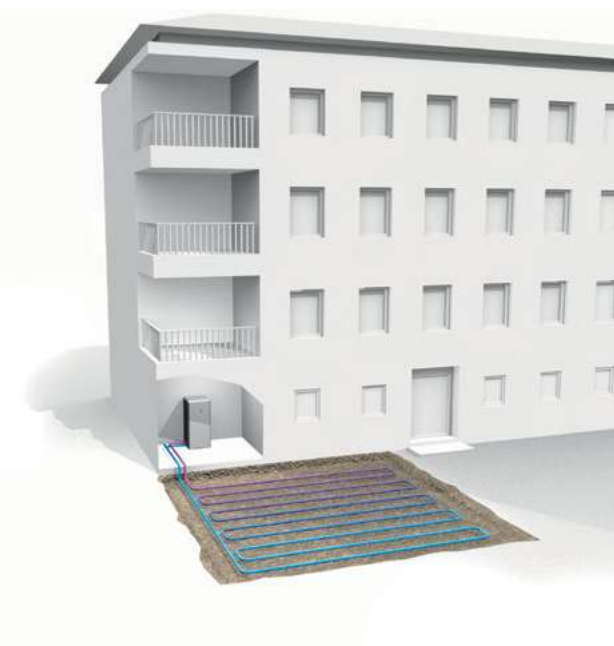
Ground source – boreholes

A geothermal pump uses the solar energy stored in the bedrock. Pipes are lowered into a number of boreholes, drilled to a depth of 100–200 meters.



Advantages:

- You do not need a large plot of land
- The rock maintains an even temperature all year round
- Little affect on the plot of land
- Permits passive cooling



Ground source – horizontal loop

A ground source heat pump uses the solar energy stored in the ground. Plastic tubing is laid in loops at a depth of one meter. If the bedrock is too deep or you do not wish to drill on your land for some other reason, you can choose a ground source heat pump instead.



Advantages:

- No drilling needed
- Lower installation cost than geothermal
- The ground loop maintains an even temperature all year round
- Permits passive cooling



Groundwater

A groundwater heat pump uses the energy stored in the groundwater. The groundwater is pumped up from the bedrock and the energy is extracted by the heat pump before the water is returned to the bedrock.



Advantages:

- Lower drilling cost than geothermal
- Even and high temperature means improved efficiency
- Other types of process water can be used
- Permits passive cooling



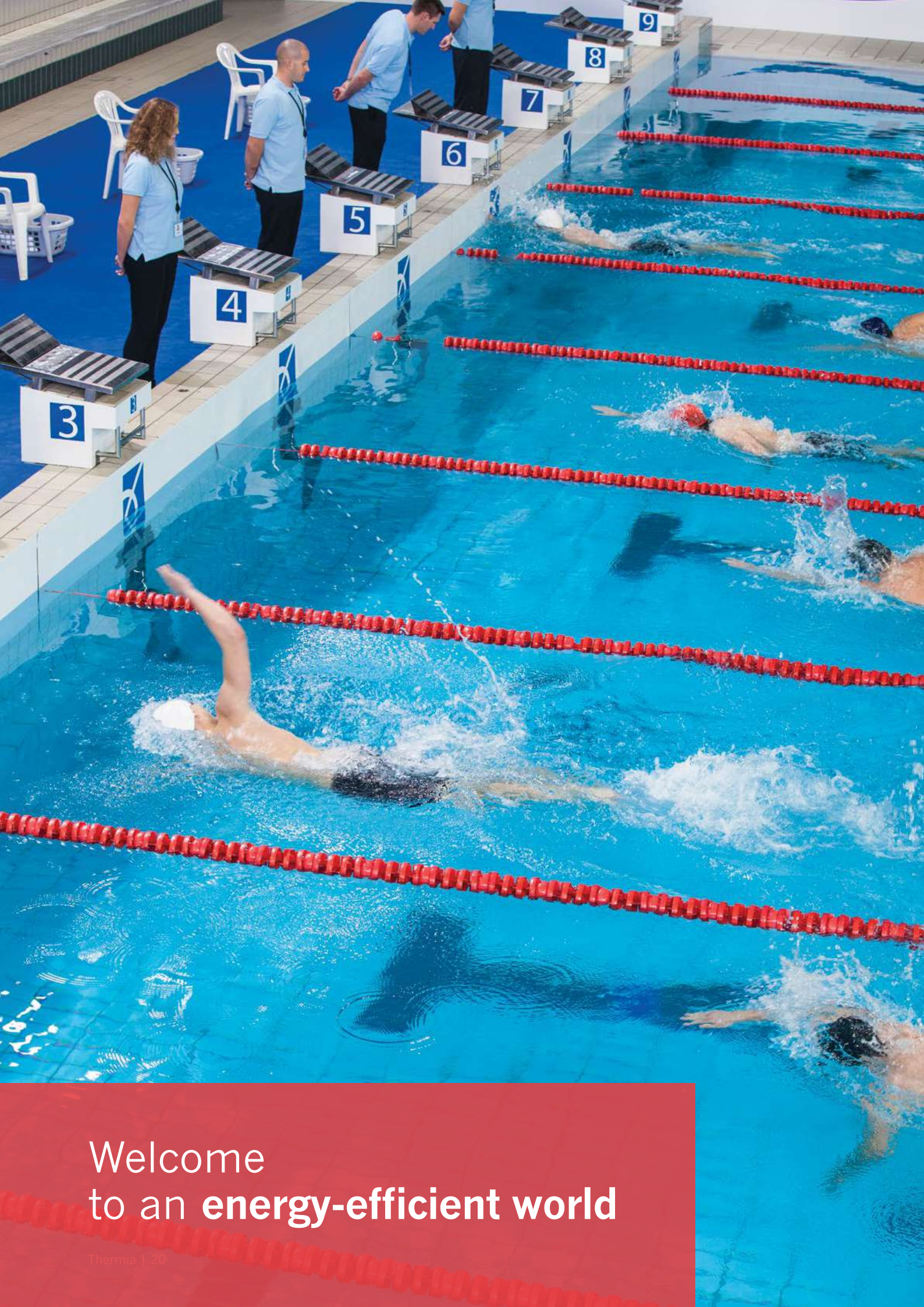
Exhaust air

The heat pump recycles the warm exhaust air that is ventilated out of buildings. The system requires a mechanical ventilation system. Install a heat pump in the basement and an air/brine heat exchanger on the roof and connect these with two brine water pipes.



Advantages:

- Low investment and running cost
- Can be combined with other heat sources (rock, ground, etc.) to further increase the efficiency level
- Works perfectly with inverter-driven heat pumps, as the heat pump can precisely adjust to the energy available in the exhaust air at the ventilation unit



Welcome
to an **energy-efficient world**

Why choose Thermia technologies?

For the last 50 years, we have developed unique technologies that ensure you enjoy maximum performance, functionality, energy efficiency and cost savings. Added to that is Thermia's legendary reliability.

Many of our first-generation heat pumps from the mid-1970s are still in use today. When you consider that it takes less than 10 years for a heat pump to repay its cost in energy savings, it's easy to see the enormous long-term value that a Thermia heat pump can deliver.

Controller: brain of the heat pump



The main controller is responsible for overall heat pump operation. In all Thermia heat pumps, the controller has been specifically designed for the purpose of controlling that heat pump.

Dedicated control software developed in-house reduces operating time while start-stop operation of the compressor ensures excellent durability and energy efficiency.

Inverter technology



Inverter compressor technology is the latest and most effective way to control heating capacity in heat pumps.

By continuously adapting to heating demand – matching power input with heating capacity – it also provides increased energy savings.

Energy bills can be reduced by over 30% compared to a fixed-speed compressor.

Passive and active cooling – year-round comfort at the lowest cost



The large areas of glass in many modern buildings are great during the darker months of the year but often lead to overheating in summer. Passive cooling ensures a perfect indoor climate all year round. If necessary, this can be supported with active cooling using the heat pump's compressor. Both passive and active cooling are far more economical than traditional air-conditioning systems.

Remarkable efficiency with simultaneous heating and cooling



Simultaneous heating and cooling enables you to reduce operating costs even more. To achieve this, multiple heat pumps are connected in parallel between hot and cold buffer tanks. The hot tanks connect to the heating zones and the cold tanks to the cooling zones. The heat pump then simply exchanges hot for cold, depending on the needs of the building. For example, as a hotel conference room is cooled down, the excess heat removed is re-used to produce hot water for the swimming pool or SPA.

Hot gas technology for on-demand hot water



Thermia has developed a unique method for producing hot water.

At the same time as water is heated for distribution through the building's heating system, hot water is produced at very high temperature by an extra de-superheater.

This means that during the part of the year when the building is heated, you get lots of hot water at a very low cost.

Integration with other systems (BMS)



Traditional building management systems typically have stand-alone applications with separate monitoring and control stations for HVAC, energy metering or power management. The key is to manage them as one intelligent integrated unit. Heat pump controllers can monitor the entire heating system, using internet monitoring to give you full control. Thermia heat pumps can be easily integrated into BMS via Modbus™.

What to consider when choosing a commercial heat pump

This handy checklist will help you in your discussions with your architect or consultant heating engineer.

How much **energy** do you need?

How much energy does your building need?

Are you planning a simple retrofit based on the existing heating system or installing a completely new system?

Do you plan to extend the building after a few years?

Which **functions** do you need?

How many occupants/ tenants does the building have?

How much domestic hot water is needed (volume and temperature)?

Does your building need all functions – heating, hot water and cooling – or just heating?

Do you need an **intelligent system?**

Do you need to integrate the heat pump with other systems?

Do you need to control your heating system remotely?



The **perfect heat pump** for your building at a glance

When designing your ideal system, the factors to consider in making your choices include the size of the building, any existing heating system and additional requirements such as a swimming pool or cooling.

The table below gives you an overview of the different technologies used in large-capacity Thermia Mega heat pumps.

Thermia Mega functions	+	Your benefits
Inverter technology - variable speed compressor		<i>Precise adjustment to current heat demand. 100% of heating needs can be provided without an auxiliary heater.</i>
Intelligent controls monitor all system functions		<i>User-friendly, intuitive navigation via the control menu ensures optimum energy saving and comfort.</i>
Newly designed color touchscreen display and USB slot for software update		<i>Easy and convenient software upgrade.</i>
Full overview of the refrigerant system		<i>Compressor 'envelope' visualization reassures you that the heat pump is working efficiently</i>
Cascade function (master/slave)		<i>A single control unit switches multiple heat pumps on and off in sequence, optimizing efficiency and keeping costs as low as possible.</i>
Ability to control different heating/cooling systems (zoning via sub-shunt groups)		<i>Define individual temperatures and heating systems for different parts of the building.</i>
Cooling (passive and active)		<i>By using free cooling from the borehole, buildings can be cooled much more cheaply than with conventional cooling systems.</i>
Simultaneous heating and cooling		<i>Enables you to cool certain parts of the building at the same time as other parts are heated.</i>
De-superheater - hot gas heat exchanger for extremely effective hot water production		<i>Hot water production is 13% cheaper than traditional systems. Cost-effective protection against legionnaires' disease.**</i>
Energy source control		<i>Heat pump capacity load can be adjusted to the capacity (temperature) of the ground source.</i>
Control of external heat source (back-up heater)		<i>Existing heat source can be used to provide supplementary heating for very cold periods.</i>
BMS communicates with other control systems via Modbus		<i>Heat pump can be controlled and monitored via a management control system (along with others parts of the building, such as ventilation, etc.)</i>
Online remote control		<i>Remote control simplifies operation and assists with support or service needs. The alarm function informs you if something requires attention.</i>

*Some functions described in the table are built into the heat pump controller. Some are available only with optional accessories.

**Based on a comparative study of the risk of legionnaires' disease via a hot gas system compared to a traditional system with an electric heater, conducted by Thermia R&D Center in November 2009.



Why choose **Thermia Mega?**

- + Reduces heating costs by up to 80%
- + Reduces energy consumption by over 30% compared to a fixed-speed compressor and heat pumps with tandem compressors
- + Multiple functions in one device: heating, domestic hot water and cooling
- + Simultaneous heating and cooling
- + Capacity up to 1400 kW for the flexibility to expand your system as your needs grow
- + Cascading up to 16 units
- + Covers 100% of heat demand without the need for auxiliary/ back up heating
- + Exceptional hot water performance thanks to hot gas and inverter technology
- + Integration with other systems (Building Management System)
- + Energy source control – heating capacity adapted to currently available energy source (boreholes or exhaust air)
- + Online remote monitoring
- + Acoustic performance (low noise)
- + Designed and built in Sweden from top-quality European components
- + Authorized Thermia consultancy for system design

**Inverter
technology
inside!**

Thermia Mega

Geothermal heat pump for advanced applications with capacity up to 1400 kW



The Thermia Mega inverter-controlled commercial ground source heat pump is the ideal choice for all types of commercial buildings. It is also perfect for large private properties with advanced heating and cooling systems and very high demands on both energy-efficiency and functionality.

Heating capacity: 10-33 kW, 11-44 kW, 14-59 kW, 21-88 kW

Thermia Mega is available in four output sizes: 10-33 kW, 11-44 kW, 14-59 kW and 21-88 kW. It is also possible to “cascade-connect” up to 16 units to get up to 1400 kW capacity. Cascade-connected pumps start in sequence, depending on the energy need. This ensures that no more energy is used than is specifically required at any point in time, regardless of output.

Powerful and user-friendly control system

For maximum ease of use, Mega features a color touchscreen and a web interface. The new controller supports an array of different functions, including passive/active cooling, water charging system (WCS), tap water control (TWC) or heat pump On/Off via the power grid.

Online function and BMS integration

Thermia Mega’s online function allows you to remotely control and monitor the heat pump using a smartphone or computer. You can view current temperatures or set operating parameters whenever you like.

Building management systems are used to improve occupant comfort, maximize the efficiency of building systems and reduce energy consumption and operating costs. An effective BMS provides energy to rooms based on an occupancy schedule and monitors performance and device failures in all systems.

Mega can be easily connected to building management systems using a Modbus protocol.

Inverter technology adjusts precisely to real-time demand

Our inverter technology makes Mega extremely flexible and versatile, allowing it to be installed in all building types. Inverter technology continuously adjusts the heat pump’s output to current demand, enabling the heat pump to supply 100% of your energy requirements.

Exceptional hot water production with hot gas technology

Thermia has developed a unique method for producing hot water. At the same time as water is heated for distribution through the building’s heating system, hot water is produced at very high temperature by an extra de-superheater. This means that during the part of the year when the building is heated, you get lots of hot water at a very low cost.

5-year warranty

The quality of our warranties reflects the high standards of our manufacturing processes.

Mega is protected by a warranty on all functional parts, providing worry-free comfort without the unexpected cost of replacement parts.

If a covered repair is needed, an authorized reseller will respond promptly and make repairs using only original Thermia parts.

A+++

A+++

A+++ energy class when the heat pump is part of an integrated system in low-temperature applications

A+++ energy class when the heat pump is the sole heat generator

Energy class according to Eco-design Directive 811/2013

The best technologies for **the most efficient** commercial heat pump

Condenser

The latest Micro Plate Heat Exchangers (MPHE) improve heat transfer and heat pump efficiency. Because they have been made smaller, they require less refrigerant, which in turn reduces the CO₂ footprint.

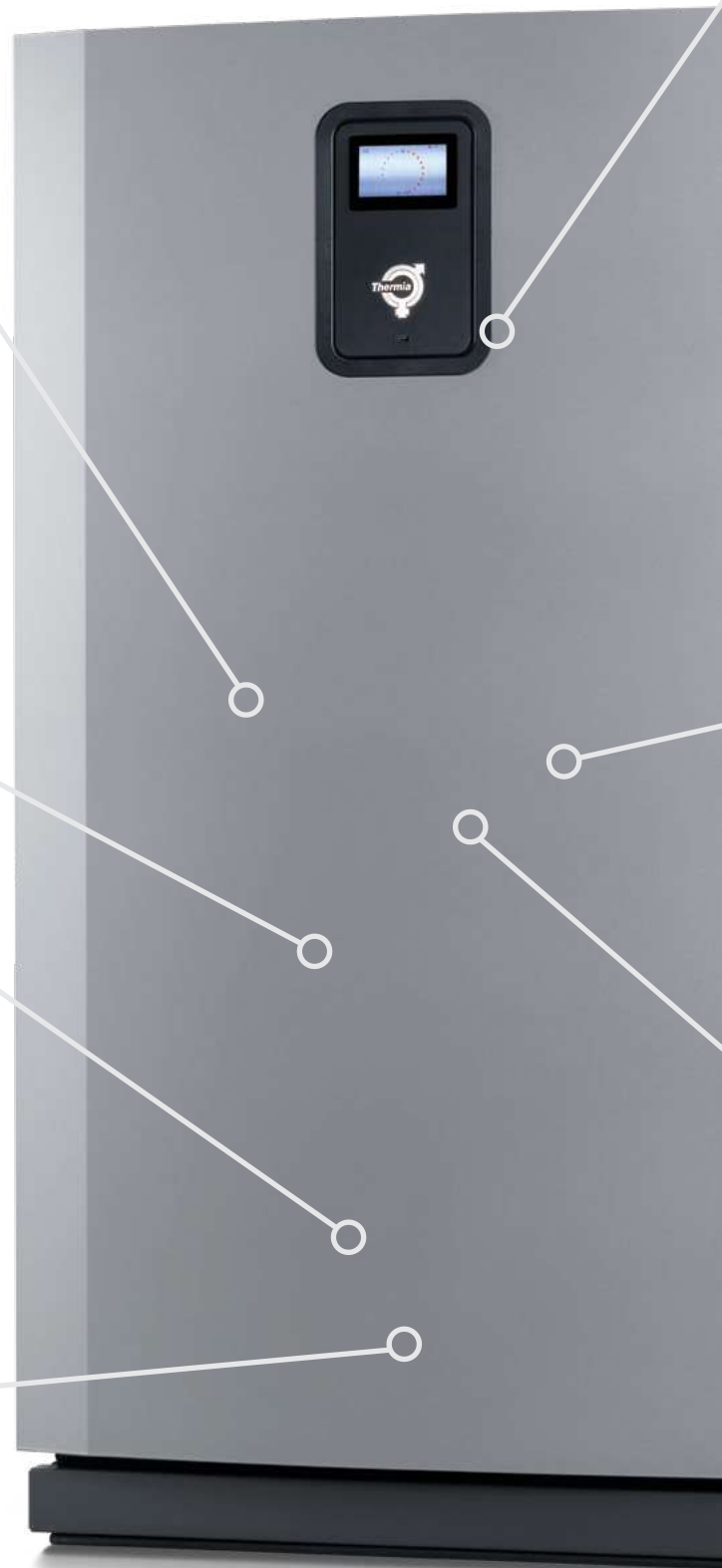
Frequency controlled low-energy circulation pumps

Hot Gas Water technology

Patented Hot Gas Water (HGW) technology produces hot water at higher temperatures than traditional alternatives and enables hot water to be produced at the same time as heating.

Acoustic performance

Acoustically engineered design ensures one of the lowest sound levels on the market.



Controller

The new controller in the Mega heat pump boasts a color touchscreen display and user-friendly icons that are easily understandable.



Powerful and unique control system

- Menu and algorithms developed by Thermia
- New color touchscreen
- User friendly, intuitive menu with icons and info-graphics
- Full overview of temperatures from refrigerant circuit
- Compressor “envelope” visualization
- Heat curve with 7-point adjustment
- Plug-and-play software update via USB slot
- Ready for BMS via Modbus

Inverter technology

At the heart of the Thermia heat pump is an inverter-controlled compressor. Inverter technology continuously adjusts the heat pump's output to the current heat demand. This means that the heat pump can supply 100% of your energy requirements without the need for auxiliary heating.

Thermia inverter technology

- Premium quality compressor and inverter – the functional core of the heat pump
- Continuously adapting heating capacity to heat demand means increased energy savings
- No need for a back-up heating source
- Energy source control – heat pump can adjust heat load to available or limited energy source
- Power grid friendliness – soft start and lower starting current
- Can combine large heating demand in winter and smaller hot water demand during summer (no need for big hot water tanks)

Electronic expansion valve

The electronic expansion valve delivers precise doses of refrigerant to the evaporator. Adaptive superheat control maximizes the efficiency of the refrigerant circuit and saves energy.



Please visit our website **www.thermia.com** to find out more about Thermia Mega

With **Thermia solutions**,
each application can be tailored-made

**Getting the most out of your
Thermia energy solutions:**

hot water cylinders, buffer tanks
and back up heaters.

From providing supplementary heating to delivering a fully integrated single heating-cooling system, Thermia offers remarkable flexibility. If you need larger volumes of hot water or buffer tanks, we offer variety of cylinders that are fully compatible with our heat pump range. Moreover, all of them are tested in commercial applications in the tough Northern European climate.





WT-T

Stainless steel hot water cylinder with a TWS coil

Thermia WT-T is a hot water cylinder with a TWS coil. The hot water cylinder is made with pickled stainless steel, which makes it extra resistant to corrosion and consequently no sacrificial anode is needed in the tank.

Thermia WT-T has an outlet for an immersion heater and hot water circulation. It can be used as a final heater in property solutions to guarantee the right temperature of outgoing domestic hot water. The WT-T cylinder fits perfectly to hot gas technology available with Mega and Solid Eco heat pumps.

Thermia WT-T is available in 300 and 500 liter sizes and can be cascade-connected if greater volumes are required.



WT-S

Stainless steel hot water cylinder for large hot water requirements

Thermia WT-S is a single-wall stainless steel hot water cylinder for heating domestic hot water via a heat pump or other heat source. Heating is achieved via a heat exchanger or by means of an immersion heater.

The hot water cylinder is made with pickled stainless steel, which makes it extra resistant to corrosion and consequently no sacrificial anode is needed in the tank. Thermia WT-S has an outlet for an immersion heater and hot water circulation. It is available in 500 and 1 000 liter sizes and can be cascade-connected if greater volumes are required.



WT-C

Hot water cylinder for effective heating of domestic hot water

Thermia WT-C is a coil water heater for effective heating of domestic hot water. Available in 500 and 750 liter sizes, it can also be cascade-connected if greater volumes are required.

Domestic hot water is heated via finned coils through direct exchange with the radiator water. WT-C 500 contains 4 coils and WT-C 750 contains 6 coils (each coil is 12 meters in length).

A benchmark is that WT-C 500 will be able to cover the hot water needs of up to 10 apartments and WT-C 750 the needs of up to 15 apartments.



WT-V

Buffer tank specially designed for heat pump operation

Thermia WT-V constitutes a series of buffer tanks that can be used to increase volume, for flow equalization and the reduction of any fluctuations in heating systems.

WT-V 100, 200 and 300 have four connections while WT-V 500 and 1000 have six connections. WT-V 300, 500 and 1000 can be connected to an immersion heater.

From the coldest north to the sunniest south
Renewable heating and
cooling, across Europe



Modern spa resort with a contemporary **eco heating system**

24 000 m² of hotel rooms, SPA, offices, shops and apartments heated by Thermia heat pumps

Quality Spa & Resort Strömstad is a modern spa resort situated on the west coast of Sweden, only a few minutes from the Norwegian-Swedish border and around an hour's drive from Oslo.

Strömstad Spa includes 232 rooms and extended spa services, covering 2 000 m² across two floors. The hotel is located just ten meters from the sea and the harbor and offers a variety of activities such as sea rafting, boat trips and lobster trapping.



Year round comfort from Thermia

The entire hotel and spa is heated by Thermia ground source heat pumps. 18 heat pumps provide heating, cooling and hot water to 24 000 m² of hotel rooms, spa, offices, shops and apartments.

The heating system was commissioned in 2007 and features the very latest heat pumps, which use seawater as a source for both heating and cooling. The system has a total heating capacity of 715 kW.



Environmentally friendly hotel and spa in the green heart of Poland



The Notera Hotel SPA is a newly built hotel, designed with a strong focus on environmental and health-promoting concepts. Featuring an ideal blend of design and nature, the facility offers a captivating view of Lake Charzykowskie, modern architecture and innovative solutions.

The hotel is situated in the heart of the Tuchola Forest, just 125 km from Gdańsk. 78 comfortable rooms and suites, a spa area with a swimming pool, jacuzzi, dry sauna, steam bath and infrared sauna, a restaurant and banqueting hall and a rich array of local attractions make it the perfect place for a family break or romantic weekend.



The Notera Hotel made sustainable development and environmental friendliness a central part of its concept from the very beginning. A range of innovative environmental solutions has been deployed at the hotel to minimize any adverse impact on the surroundings. Among other things, these include ground-source heat pumps, rainwater recovery, heat recovery from swimming pool water and energy-efficient lighting throughout the facility.

The new energy management solution enables the Notera Hotel's owner to offer services of the highest standard and at low operating costs while maintaining a clear focus on environmental protection.



The hotel features Thermia Mega ground-source heat pumps with inverter technology, which constantly adjusts heating output according to real-time demand. Heat is distributed through the building via a floor heating system in corridors and common areas, and by radiators in individual rooms.



Process heat is also supplied to the air-handling unit. Heat pumps provide general heating to the building, warm the swimming pool and deliver hot water for the whole facility. The entire complex uses passive and active cooling, with cool air being distributed to the air-handling unit.

Green Campus on a green Danish island benefits from Thermia **renewable energy**

In 2008, the Regional Municipality of Bornholm decided that by 2025, the island should become a 100% sustainable and CO₂-neutral society, using only sustainable and renewable energy. Accordingly, the island has been converting its energy systems to fossil-free energy by investing in wind farms, photovoltaic panels, heat pumps and biomass.

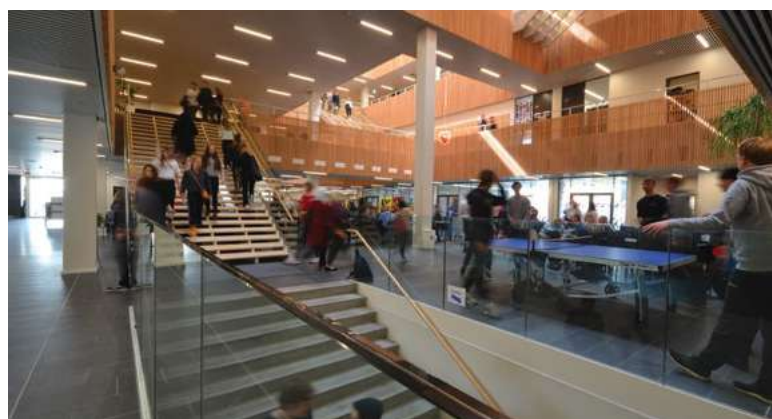
The islanders' ambition is to increase production of green energy to cover 100% of local consumption. In 2018, a new campus building was inaugurated that gathers together all Bornholm's education in one place. The physical merger of the island's youth, adult and continuing education was one of the largest projects ever on Bornholm.

The new energy solution has enabled the Campus management to provide extremely energy-efficient heating and cooling that is sustainable, renewable and guarantees superior comfort. In recognition of the success of this project, Campus Bornholm won the "Building of the Year 2018" award. It is used as a best-practice example across Denmark, in terms of sustainable, green building as well as contemporary, timeless architectural design. With the Campus Bornholm, the island has created a unique and sustainable landmark that sets new standards for design and construction, both architecturally and visually.



From the start, the vision was to create a unique building. In line with Bornholm's "Bright Green Island" vision, the building is heated and cooled by ground-source heat pumps that use a 9 km network of ground source collectors.

1 100 m² of solar cells provide around one fifth of the building's total electricity consumption.



The heating and cooling system is based on Thermia Mega XL (21-88 kW), a new commercial ground-source heat pump with an inverter-driven compressor.

The Willis building – innovation without fossil fuels and with **zero CO₂ emissions**



Carbon footprint
reduced to zero

Belcotec is an HVAC installation company that specializes in the realization of high-quality installations, providing tailor-made solutions in heating, air-conditioning and sanitary installations for commercial properties. Clevr is an installation company dedicated to homeowners and self-builders. The way the two companies complemented each other and their mutual ambition led to the Willis project - an ultra-modern building that stimulates innovation and sustainability.



The Willis building was realized by Belcotec as an innovation center for its own use. “We named it in honor of the inventor of air-conditioning, Willis Carrier”, explained Jan Vangeel, CEO at Belcotec, and added: “We wanted to make a statement with our own building. The energy level is 28, which is very low for office buildings. For cooling and heating, we use a low-energy ceiling and ventilation with heat recovery. Using green technology means that we do not need fossil fuels. All the energy we need is taken from the ground via a cold heat storage (KWO - Koude Warmte Opslag) system. Combined with a ground-source heat pump, this ensures that we have zero emissions. The building’s electricity is provided by solar panels.”



The use of warm groundwater to heat buildings in the winter saves up to 75% of energy consumption. Energy savings achieved by using groundwater to cool the building in summer are even greater – as much as 95%.

The combination of the cold heat storage system, heat pumps and photovoltaic panels provides superior indoor comfort in the Willis building with zero CO₂ emissions.

Swedish housing association chooses **the latest Thermia heating solution**

In Sweden, temperatures regularly drop to -25°C

HSB Fabriken is a Swedish housing association that represents 11 buildings from the mid-1980s, which are home to around 200 people. The rising cost of district heating inspired the residents to start looking for a new heating solution. The main challenge was whether the new system would be able to cope with the very lowest winter temperatures.

Thermia Mega
– a reliable choice!

After careful consideration, the decision was made to entirely replace the district heating system with geothermal energy. The new heating solution is supported by three Thermia Mega inverter-driven ground source heat pumps, each with a capacity of 88 kW. In addition, a 33 kW heat pump was integrated into the system to convert waste heat into hot water. The renewable energy is drawn from a total of 20 boreholes.



Up to 65 000 Euros saved
every heating season

Anders Johansson from the housing association was delighted with the results. "Most residents confirm that room temperatures are just as before and we are even experiencing more even temperatures in all apartments.



All tenants are cozy and warm in winter and the housing association is also able to save up to 65 000 Euro during every single heating season. That's a remarkable outcome."



Born in **Sweden**, made for the world

Thermia heat pumps are designed, tested and manufactured in one of the harshest climates in Europe.

Swedish winters can be very harsh. February is usually the coldest month, with temperatures dropping as low as -30°C or even lower in the north. The first snowfall comes as early as October and heating is essential from September to May.

The geothermal energy experts since 1973

Thermia manufactured the very first heat pump with an integrated hot water tank back in 1973. Many of our very earliest products are still in use today. By concentrating solely on geothermal energy over the last four decades, we have gathered an unparalleled wealth of experience in energy extracted from the ground and related heating applications.



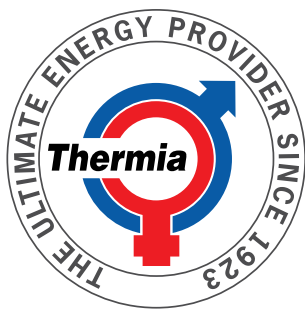
One of Europe's leading R&D centers

Thermia's facility in Sweden includes our 3 000 m² global R&D center for heat pumps. The centre has a state-of-the-art climate chamber where any type of climatic condition can be simulated for testing purposes.

The R&D center has special sound rooms where heat pump noise levels are tested with the goal of removing all low-frequency noise. Thermia's engineers also collaborate with designers to ensure that our products achieve the best possible balance between form and function.

Unbeatable geothermal energy solutions for tomorrow

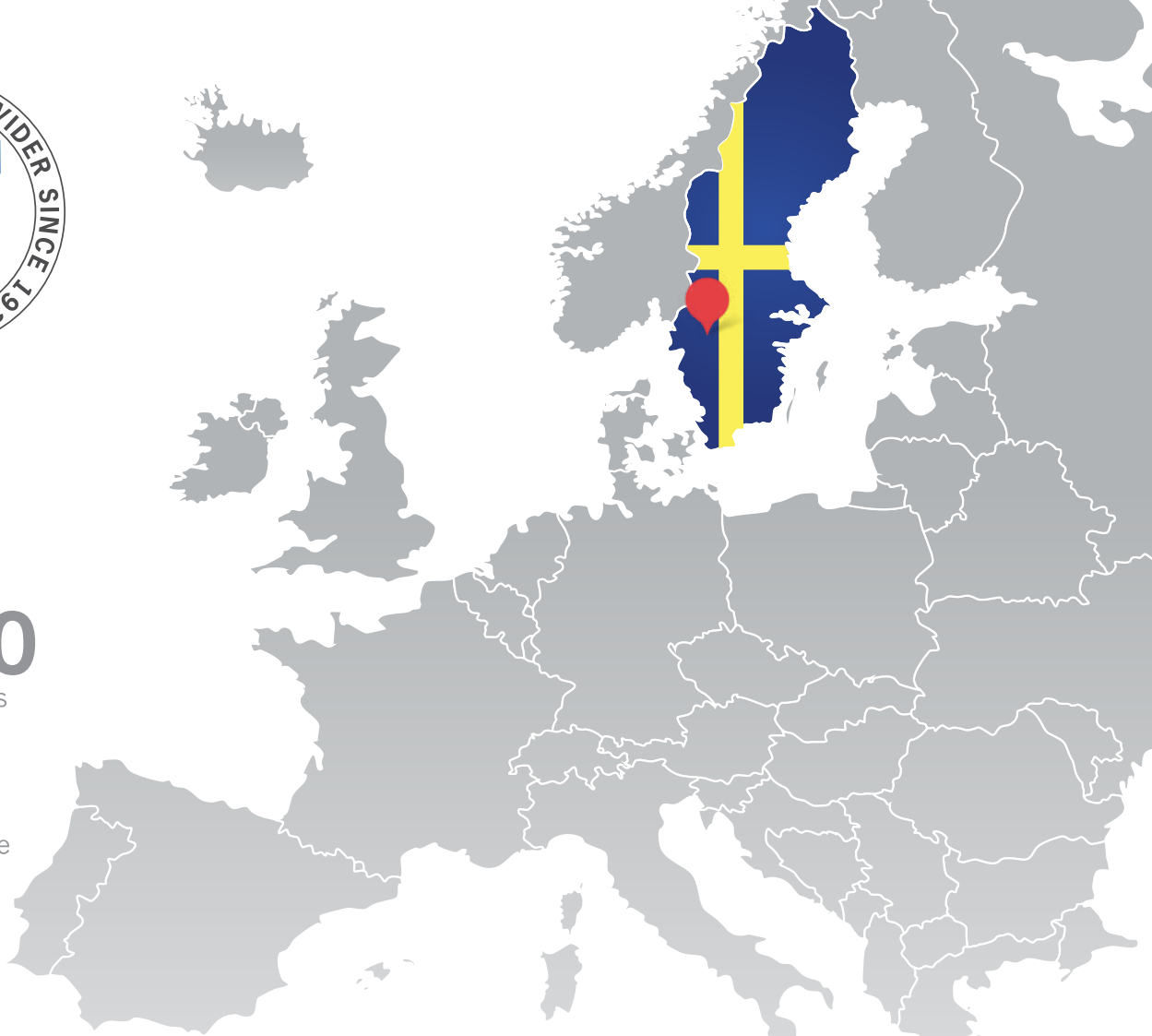
With 50 years of experience, Thermia is a market leader in heat pumps. Our latest Thermia Mega series combines advanced capabilities with an intelligent approach to creating ever more versatile and flexible answers to complex building requirements.



Over
30
countries

Over
2 500
trained installers

Over
90
years experience



Thermia - The choice of professional installers

“ *It is a pleasure working for Thermia. They have some of the best heating solutions on the market and an expert team you can always rely on. Choosing a Thermia heat pump gives you a top quality product that will serve you for many years to come.*

Tom Hermans,
GeoTherma BVBA, Belgium

“ *Thermia has everything you look for in a heat pump – performance, efficiency and reliability – with the bonus of smart design and a user-friendly interface. We have supplied hundreds of Thermia heat pumps and have 100% customer satisfaction.*

Yasin Jodeh,
Atlas Trading d.o.o., Slovenia

“ *Since its foundation, our company has sold different kinds of heat pumps. More than 10 years ago we began cooperating with Thermia. They have proved themselves a great partner with excellent products and outstanding experience with heat pumps.*

Peter Michalzik,
Multitherm Handels GmbH, Germany

We look forward to **discussing your project** with you

Talk to us or to one of our authorized resellers about finding the ideal solution for your planned installation.

Installing a heat pump in a commercial application is very different from a simple domestic project. Our many years of experience involving thousands of projects is your guarantee of expert advice. That and our precious reputation.

With over four decades invested in becoming a world leader in heat pump technology, we can ensure that you make the right choices. So you can enjoy ultra-efficient, endlessly renewable heat for many years to come.

Visit our website to find your nearest authorized reseller.

We will be pleased to arrange a meeting with you to discuss what you need.



thermia.com



THERMIA THE ULTIMATE ENERGY PROVIDER SINCE 1923



Pioneering heat pumps

For the last 50 years, we have dedicated all our resources and knowledge to developing and endlessly refining one product: the heat pump. Our focus on geothermal energy has given us world leading knowledge in heat pump technology.



Engineered with passion

Developing truly sustainable renewable energy solutions can only be achieved with passionate, dedicated, and uncompromising experts. Some of Europe's most highly qualified engineers can be found in our own R&D center.



Born in Sweden

All our products are designed, manufactured, and tested in Sweden using the latest technology and the highest quality components. All components inside our ground source heat pumps are made in Europe by world-leading industry specialists.

